TECHNICAL CONDITIONS OF ORDER EXECUTION

1. The execution should comply with the technical documentation and/or construction drawings provided with the order. Dimensions of the elements should be executed in class m according to ISO 2768-1.

2. The material must comply with the technical documentation. Surface roughness after machining operations, if not specified otherwise on the drawing, should be Ra25 according to ISO 21920-1. Burrs created during cutting and protruding beyond the dimension must be removed, and sharp edges dulled. Quality of thermal cutting according to ISO 9013.

3. Welding seams should correspond to level C according to PN-EN ISO 5817.

4. Hot-dip galvanizing of elements, if ordered, should be carried out according to PN-EN ISO 1461. The coating thickness depends on the thickness of the galvanized elements according to the standard.

5. Painting, if ordered, should be done using a painting system providing corrosion resistance class C3 for a period of 7-15 years according to PN-EN ISO 12944-

6. The correctness of the order execution is confirmed by the contractor with a Declaration of Conformity to the order 2.1 according to PN-EN 10204 or Declaration of Conformity according to PN-EN 17050-1.

7. The ordering party reserves the right to request the presentation of results of internal control at the contractor's premises, documents of control of the raw material used, and confirmation of the qualifications of personnel executing the order, resulting from the technical conditions of order execution. Any changes to the technical conditions of order execution must be agreed with the technical department of the ordering party before commencing the execution of the order.